

# Aviera Metal

High traffic. Low stress.

### INTRODUCING AVIERA Metal



Patient - Silver Metallic Metal Frame; Polyurethane Arm Caps

Guest - Silver Metallic Metal Frame; Clear Maple Wood Arm Caps

# YAOLS AOC



#### WHO WE ARE

Since 1996 we've built a reputation for making well-designed, comfortable and affordable seating for healthcare, education and corporate use. Our unique build-to-order manufacturing model allows us to create beautiful and reliable ergonomic chairs and ship them quickly.

#### BUILD-TO-ORDER

We make over 3,000 chairs per day, built exactly the way you want, with absolute attention to quality. Executive, conference, task, multipurpose and lobby seating – we've got it all. We support the Buy American Act and all SitOnIt Seating and IDEON products are built in our factory in Buena Park, California.

#### FASTEST SHIPPING

Our nimble size and lean manufacturing operation mean speed in sourcing, warehousing, assembly and logistics that other manufacturers just can't match. This helps us cut lead time, sync orders to ship dates, avoid redundant and off-schedule shipments, making us the fastest in the industry.

#### **AFFORDABLE & EASY**

You'll get more for your dollar with a SitOnIt Seating or IDEON chair. All we do is make great seating and deliver it fast, backed by an outstanding customer service experience before, during, and after each sale.

#### **WORLD-CLASS DESIGN**

We exceed expectations with elegant product collections developed by renowned designers and engineers.

# Aviera Vetal High traffic. Low stress.

Designed for high traffic areas, this sturdy collection of guest, patient and bariatric chairs, plus multi-seating and tables is ideal for entry, reception and waiting areas.





Clean-Out Space

Dual-Density Foam

Waterfall Seat

Steel Framework with Metal-to-Metal Connection

Durable Polyurethane or Optional Wood Arm Cap

# HELPS IN HEALTHCARE

Aviera aluminum frame and arms are non-corrosive, non-combustible, non-shocking and seamless - making them an excellent choice for lobbies and waiting areas on carpet, wood or tile flooring.



# PATIENT & VISITOR COMFORT

Combine long-term comfort with a wall-saver design that angles the rear legs back, creating an appealing visual aesthetic while preventing damage to both chairs and walls.

Public and patient areas need safe and comfortable seating for all body types, making bariatrics a key design spec in health care.

Available in Bariatric Models

Steel-Reinforced Aluminum Frame/ Arm Construction

Easy-to-Clean Metal Finishes

Easy Ingress and Egress

Wall-Saver Design



# EXCELS IN EDUCATION

The success with which a student receives and retains information, or participates in classroom activities, is greatly affected by the type of seating available to them, and whether it provides comfort, room to work and the ability to collaborate or socialize.





Multi-Seating Configurations

Aluminum Arm/ Frame Will Not Rust or Corrode

Non-Shocking on Carpeted Areas

Upholstered Arm Insert Option

Occasional, Cube and Linking Tables

# CORPORATE

Create an efficient and productive layout that maximizes visitor comfort, with affordable design perfectly suited to both your professional image and budget.



# WARMTH FOR HOSPITALITY

Aviera is a beautiful, durable and versatile seating solution designed for high-traffic areas where design flexibility, easy maintenance and limiting bacteria are important.

Multi-Seating Configurations

Aluminum Arm/ Frame Will Not Rust or Corrode

Non-Shocking on Carpeted Areas

Upholstered Arm Insert Option

Occasional, Cube and Linking Tables





# CONSTRUCTION & DURABILITY

Aviera uses steel frame construction for a structurally sound seating experience. All models meet or exceed ANSI/BIFMA standards.

#### EASY DOWN...AND UP

With an 18.5" seat height, getting into and out of a chair is as pleasurable and safe as sitting on it.



No sharp edges or tight corners to scratch hands or pinch fingers.

#### NO VISIBLE WELDS FROM THE OUTSIDE

Joints are fused internally to create attractive seams.

#### **REPLACEABLE PARTS**

The seat, back, arm, upholstered arm inserts and polyurethane arm caps (wood frame only) are field replaceable to reduce maintenance time and keep chairs in service.







# CHAIR OPTIONS

Thousands of textile choices—including CAL 133—ensure design flexibility to match and enhance any architecture, color scheme or safety concern. Additional options help extend the life and enjoyment of the chair.



#### **ARM CAPS**

Durable polyurethane arms are easy to clean. Optional wood arm caps are available for Aviera metal chairs.

#### PROTECTIVE GUARD CLEAR TAPE

Defend against floor-cleaning machinery and chemicals with this optional protection.

#### **ARM STYLES**

Choose from open arms or arms with upholstered inserts.

#### **MULTI-UPHOLSTERY**

Our accurate pattern matching ensures that mixing and matching back, seat and arm upholstery turns out the same—every time.

#### **GANGING BRACKETS**

Lock individual chairs together to keep them in line.

#### MOISTURE BARRIER

Optional added protection against spills and accidents for back and/or seat.



# FINISHES &

There are two finishes for the metal frame and arms. Optional wood arm caps are available in four stain finishes. Choose among 12 laminates and polymer edges for tables.

#### METAL FINISHES



#### TABLE & ARM CAP WOOD FINISHES



#### LAMINATE & POLYMER EDGE COLORS

Shaker Cherry	Brighton Walnut	Versailles Anigre	Coffee Bean	Cafelle	Black
Designer White	Slate	Khaki Brown	Fusion Maple	Fonthill Pear	Huntington Maple



CUBE TABLE COLLECTION ——



— OCCASIONAL TABLE COLLECTION —

#### LINKING TABLES

Linking tables can be specified in wood veneer or laminate tops with wood or metal legs.



#### Center

Width 22" Depth 22" Height 16" Weight 17.5 lbs.

Weight 17.5 lbs.

#### End

Width 21" Depth 22" Height 16"

#### Corner 45°

Width 25.5" Depth 23" Height 16" Weight 20 lbs.

#### Round 90°

Width 31" Depth 31" Height 16" Weight 33 lbs.

#### Square 90°

Width 28.4" Depth 28.4" Height 16" Weight 33 lbs.

### FEATURES

DESIGNED FOR

USE IN

HIGH TRAFFIC ENTRY.

RECEPTION AND WAITING AREAS.

- Designed for high traffic areas
- Guest, patient, and multi-seating configurations
- Wood or metal arm and frame choices
- Clean-out space
- Steel seat framework with metal-to-metal connection
- Aluminum arm and frame will not rust or corrode
- Wall-saver design
- Occasional and cube tables complement linking tables
- Field replaceable parts
- Bariatric seat sizes
- Arm design provides support for easy ingress and egress
- Multi-seating configurations
- 4 wood stain finishes and two metal finishes
- Durable polyurethane or optional wood arm cap
- Optional upholstered arm inserts
- Easy maintenance with field-replaceable parts and arm caps
- 350 lb. weight capacity; bariatric model 750 lbs. weight capacity
- 10-Year Warranty
- All options and 1000's of textiles ship in 10 days



### MODELS

#### **GUEST CHAIR**



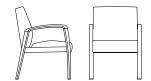
#### PATIENT CHAIR



#### MULTI-SEATING



### SPECIFICATIONS



#### **GUEST CHAIR**

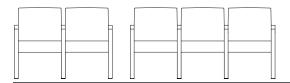
SPECIFICATIONS Dimensions are in inches	21"	24"	30"	44"
Overall Height	34.5	34.5	34.5	34.5
Overall Width	24.5	27.5	33.5	47.5
Overall Depth	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25
Width Between Arms	20.75	23.75	29.75	43.75
Seat Width	21.75	24.75	30.75	44.75
Seat Depth	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5
Back Height	18.5	18.5	18.5	18.5
Weight (wood)	33 lbs.	35 lbs.	45 lbs.	72 lbs.
Weight (metal)	38 lbs.	40 lbs.	50 lbs.	77 lbs.
Weight Capacity	350 lbs.	350 lbs.	750 lbs.	750 lbs.
COM	1.5 yds.	1.5 yds.	2.5 yds.	2.75 yds.
COL	27 sq. ft.	27 sq. ft.	44 sq. ft.	49 sq. ft.



#### PATIENT CHAIR

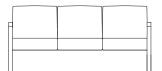
SPECIFICATIONS Dimensions are in inches	21"	24"	30"
Overall Height	44	44	44
Overall Width	24.5	27.5	33.5
Overall Depth	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25
Width Between Arms	20.75	23.75	29.75
Seat Width	21.75	24.75	30.75
Seat Depth	19	19	19
Seat Height	18.5	18.5	18.5
Back Height	28.5	28.5	28.5
Weight (wood)	37 lbs.	39 lbs.	52 lbs.
Weight (metal)	42 lbs.	44 lbs.	57 lbs.
Weight Capacity	350 lbs.	350 lbs.	750 lbs.
СОМ	2 yds.	2 yds.	3 yds.
COL	36 sq. ft.	36 sq. ft.	53 sq. ft.

26 27



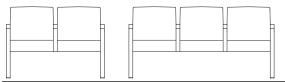
#### PRE-CONFIGURED

SPECIFICATIONS Dimensions are in inches				
GUEST	<b>21"</b> Two-Seat	<b>24"</b> Two-Seat	<b>21"</b> Three-Seat	<b>24"</b> Three-Seat
Overall Height	34.5	34.5	34.5	34.5
Overall Width	47.19	53.19	69.85	78.85
Overall Depth	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25
Width Between Arms	20.75	23.75	20.75	23.75
Seat Width	21.75	24.75	21.75	24.75
Seat Depth	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5
Back Height	18.5	18.5	18.5	18.5
Weight (wood)	61 lbs.	64 lbs.	89 lbs.	94 lbs.
Weight (metal)	68 lbs.	71 lbs.	99 lbs.	104 lbs.
Weight Capacity	350 lbs.	350 lbs.	350 lbs.	350 lbs.
СОМ	3 yds.	3 yds.	4.5 yds.	4.5 yds.
COL	54 sq. ft.	54 sq. ft.	81 sq. ft.	81 sq. ft.
PATIENT				
Overall Height	44	44	44	44
Overall Width	47.19	53.19	69.85	78.85
Overall Depth	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25
Width Between Arms	20.75	23.75	20.75	23.75
Seat Width	21.75	24.75	21.75	24.75
Seat Depth		19	19	19
	19	19	10	15
Seat Height	19	18.5	18.5	
Seat Height Back Height				18.5
•	18.5	18.5	18.5	18.5 28.5
Back Height	18.5 28.5	18.5 28.5	18.5 28.5	18.5 28.5 106 lbs.
Back Height Weight (wood)	18.5 28.5 69 lbs.	18.5 28.5 72 lbs.	18.5 28.5 101 lbs.	18.5 28.5 106 lbs. 116 lbs.
Back Height Weight (wood) Weight (metal)	18.5 28.5 69 lbs. 76 lbs.	18.5 28.5 72 lbs. 79 lbs.	18.5 28.5 101 lbs. 111 lbs.	18.5 28.5 106 lbs. 116 lbs. 350 lbs. 6 yds.



#### FREESPAN ARMLESS

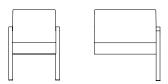
SPECIFICATIONS Dimensions are in inches				
GUEST BACK	<b>21"</b> Two-Seat	<b>24"</b> Two-Seat	<b>21"</b> Three-Seat	<b>24"</b> Three-Seat
Overall Height	34.5	34.5	34.5	34.5
Overall Width	46.39	52.39	68.27	77.27
Overall Depth	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25
Width Between Arms	42.64	48.64	64.52	73.52
Seat Width	21.75	24.75	21.75	24.75
Seat Depth	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5
Back Height	18.5	18.5	18.5	18.5
Weight (wood)	76 lbs.	79 lbs.	99 lbs.	104 lbs.
Weight (metal)	81 lbs.	84 lbs.	104 lbs.	109 lbs.
Weight Capacity	525 lbs.	525 lbs.	750 lbs.	750 lbs.
COM	3 yds.	3 yds.	4.5 yds.	4.5 yds.
COL	54 sq. ft.	54 sq. ft.	81 sq. ft.	81 sq. ft.



#### FREESPAN WITH ARMS

SPECIFICATIONS Dimensions are in inches	04"	0.4"	01"	0.4
GUEST BACK	<b>21"</b> Two-Seat	<b>24"</b> Two-Seat	<b>21"</b> Three-Seat	<b>24"</b> Three-Seat
Overall Height	34.5	34.5	34.5	34.5
Overall Width	47.28	53.28	70.03	79.03
Overall Depth	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25
Width Between Arms	20.75	23.75	20.75	23.75
Seat Width	21.75	24.75	21.75	24.75
Seat Depth	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5
Back Height	18.5	18.5	18.5	18.5
Weight (wood)	79 lbs.	82 lbs.	105 lbs.	110 lbs.
Weight (metal)	85 lbs.	88 lbs.	112 lbs.	117 lbs.
Weight Capacity	525 lbs.	525 lbs.	750 lbs.	750 lbs.
COM	3 yds.	3 yds.	4.5 yds.	4.5 yds.
COL	54 sq. ft.	54 sq. ft.	81 sq. ft.	81 sq. ft.

28



#### **MULTI-SEATING**

SPECIFICATIONS Dimensions are in inch		21"	2411	24"	70//	70"	4411
START	<b>21"</b> Guest	Patient	<b>24"</b> Guest	Patient	<b>30"</b> Guest	<b>30"</b> Patient	<b>44"</b> Guest
Overall Height	34.5	44	34.5	44	34.5	44	34.5
Overall Width	24.5	24.5	27.5	27.5	33.5	33.5	47.5
Overall Depth	26.5	26.5	26.5	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25	7.25	7.25	7.25
Width Between Arms	20.75	20.75	23.75	23.75	29.75	29.75	43.75
Seat Width	21.75	21.75	24.75	24.75	30.75	30.75	44.75
Seat Depth	19	19	19	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5	18.5	18.5	18.5
Back Height	18.5	28.5	18.5	28.5	18.5	28.5	18.5
Weight (wood)	33 lbs.	37 lbs.	35 lbs.	39 lbs.	45 lbs.	52 lbs.	72 lbs.
Weight (metal)	38 lbs.	42 lbs.	40 lbs.	44 lbs.	50 lbs.	57 lbs.	77 lbs.
Weight Capacity (per seat)	350 lbs.	350 lbs.	350 lbs.	350 lbs.	750 lbs.	750 lbs.	750 lbs.
COM	1.5 yds.	2 yds.	1.5 yds.	2 yds.	2.5 yds.	3 yds.	2.75 yds.
COL	27 sq. ft.	36 sq. ft.	27 sq. ft.	36 sq. ft.	45 sq. ft.	54 sq. ft.	49.5 sq. ft.

#### CENTER

Overall Height	34.5	44	34.5	44	34.5	44	34.5
Overall Width	22.66	22.66	25.66	25.66	31.66	31.66	45.66
Overall Depth	26.5	26.5	26.5	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25	7.25	7.25	7.25
Width Between Arms	20.75	20.75	23.75	23.75	29.75	29.75	43.75
Seat Width	21.75	21.75	24.75	24.75	30.75	30.75	44.75
Seat Depth	19	19	19	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5	18.5	18.5	18.5
Back Height	18.5	28.5	18.5	28.5	18.5	28.5	18.5
Weight (wood)	28 lbs.	32 lbs.	30 lbs.	34 lbs.	40 lbs.	47 lbs.	67 lbs.
Weight (metal)	30 lbs.	34 lbs.	32 lbs.	36 lbs.	42 lbs.	49 lbs.	69 lbs.
Weight Capacity (per seat)	350 lbs.	350 lbs.	350 lbs.	350 lbs.	750 lbs.	750 lbs.	750 lbs.
COM	1.5 yds.	2 yds.	1.5 yds.	2 yds.	2 yds.	3 yds.	2.75 yds.
COL	27 sq. ft.	36 sq. ft.	27 sq. ft.	36 sq. ft.	36 sq. ft.	54 sq. ft.	49.5 sq. ft.

#### END

Overall Height	34.5	44	34.5	44	34.5	44	34.5
Overall Width	22.66	22.66	25.66	25.66	31.66	31.66	45.66
Overall Depth	26.5	26.5	26.5	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25	7.25	7.25	7.25
Width Between Arms	20.75	20.75	23.75	23.75	29.75	29.75	43.75
Seat Width	21.75	21.75	24.75	24.75	30.75	30.75	44.75
Seat Depth	19	19	19	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5	18.5	18.5	18.5
Back Height	18.5	28.5	18.5	28.5	18.5	28.5	18.5
Weight (wood)	28 lbs.	32 lbs.	30 lbs.	34 lbs.	40 lbs.	47 lbs.	67 lbs.
Weight (metal)	30 lbs.	34 lbs.	32 lbs.	36 lbs.	42 lbs.	49 lbs.	69 lbs.
Weight Capacity (per seat)	350 lbs.	350 lbs.	350 lbs.	350 lbs.	750 lbs.	750 lbs.	750 lbs.
COM	1.5 yds.	2 yds.	1.5 yds.	2 yds.	2 yds.	3 yds.	2.75 yds.
COL	27 sq. ft.	36 sq. ft.	27 sq. ft.	36 sq. ft.	36 sq. ft.	54 sq. ft.	49.5 sq. ft.

## WHY CHOOSE DEON?

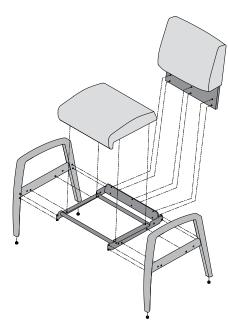


LASTING DURABILITY

All our high-quality IDEON products are developed and sustainably built in the USA, making them a costeffective solution for any healthcare, education or corporate facility.

#### **AVIERA CONSTRUCTION**

Steel frame construction provides for a structurally sound seating experience, while field-replaceable parts make maintenance easy.



#### **10-YEAR WARRANTY**

IDEON warrants to the original purchaser that our products will be free from defects in material and workmanship for 10-years. Visit our website for the complete IDEON warranty.

#### ANSI/BIFMA

We are members of the Business and Institutional Furniture Manufacturer's Association (BIFMA). Tests developed by BIFMA and approved by the American National Standards Institute (ANSI) determine the strength and durability of seating. Although testing is not a warranty or guarantee, our products meet or exceed BIFMA and ANSI standards.

#### **AVIERA WEIGHT CAPACITY**

Aviera chairs are designed with rigid standards that test for arm and leg strength, load and impact. They have a 350 lb. weight capacity and bariatric models have a 750 lb. weight capacity.

#### UNSURPASSED QUALITY

#### **CAL 133**

Fire safety is a top priority for many institutions. IDEON strongly supports CAL 133 standards and makes it easy for designers and buyers to specify CAL 133 chairs:

- Available in plastic, fabric and leather
- No delay turnaround in 10 days
- CAL 133 models are available for every product collection
- COM fabric approval service
- Low incremental cost to specify CAL 133 compared to our competitors

#### COMMITMENT -TO SUSTAINABILITY

We make it easier to design and build green, or upgrade your facility to the latest environmental standards.







#### **LEED CERTIFICATION**

Earn points toward LEED certification thanks to our US manufacturing location and our consciousness of recycled material.

#### **ENVIRONMENTAL DATA SHEETS**

Our Environmental Data Sheets are detailed documents declaring the percentage of recycling content, manufacturing process and indoor air emissions.

#### **GREENGUARD CERTIFICATION**

All IDEON products have been tested and certified by the GREENGUARD Environmental Institute and have met the rigorous criteria required by GREENGUARD Children & Schools in accordance with the Collaborative for High Performance Schools.





#### 6415 Katella Avenue, Cypress, California 90630

For the name and number of your local representative call, email or visit the website.

(877) 994-3366 sales@ideondesign.com ideondesign.com



The images used within this website or document represent the logical use of the product(s) offered. The textiles, frame colors, accessories and options depicted are subject to change without notice. Refer to the current price list or contact Customer Support for the most up-to-date product information and specifications.

 ${\tt IDEON} \ and \ Aviera \ are \ trademarks \ or \ registered \ trademarks \ of \ Exemplis \ Corporation. \ All \ other \ trademarks \ are \ property \ of \ their \ respective \ owners.$ 

G675

Form No. C170 Printed in the USA.